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## Patent Search

Invention Title	SYSTEM OF MODULAR UNIT ATTACHMENT FOR PERFORMING DRY AND NEAR-DRY ELECTRIC DISCHARGE MACHINING (EDM)
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### Inventor

Name	Address	Country
Dr. Krishnakant Dhakar	Assistant Professor, Industrial and Production Engineering Department, Shri G.S. Institute of Technology and Science, Indore, Madhya Pradesh	India
Dr. Leeladhar Nagdeve	Assistant Professor, Mechanical Engineering Department, NIT Delhi	India
Dr. Akshay Divedi	Professor, Mechanical and Industrial Engineering Department, IIT Roorkee	India
Dr. Omkar Bembalge	Indian Institute Of Technology, Chennai, Tamil Nadu 600036	India
Dr. Rakesh Saxena	Professor, Electrical Engineering Department, Shri G. S. Institute of Technology and Science, Indore	India

### Applicant

Name	Address	Country	Ni
Shri G.S. Institute of Technology and Science, Indore	23 Sir M. Visvesvaraya Marg, Indore, Madhya Pradesh 452003	India	In

### Abstract:

The present invention relates to System of modular unit attachment for performing dry and near-dry electric discharge machining (EDM). The objective of the present invention is to solve the problems in the prior art technologies related to dry and near-dry electric discharge machining (EDM). The present invention is used to eliminate the dielectric requirement, which was the major constraint of the prior art process. The present Near-dry EDM with a mechanical manipulator is used to overcome this limitation. The EDM utilizes a mixture of air and water as a dielectric medium that does not produce toxic fumes and health hazards.

### Complete Specification

#### Claims:

1. A system for near-dry electric discharge machining (EDM) process, wherein the system is characterized in that: A mechanical manipulator, wherein a servo control micro slide is mounted on the mechanical manipulator, which can hold and give linear motion to a tool electrode wherein the Mechanical manipulator is configured to move the tool electrode in any angular direction along with 360° rotational direction; wherein mechanical manipulator, comprises, A micro slide arrangement is used for mounting the micro slide on it and provides the linear and angular motion to the tool electrode, A arm is used for angular motion to the tool, & A Rotating gear is used utilized for rotational motion to the tool electrode.
2. The system for near-dry electric discharge machining (EDM) process as claimed in claim 1, the wheels are mounted on a base structure which makes the mechanical manipulator moveable.
3. The system for near-dry electric discharge machining (EDM) process as claimed in claim 1, the micro slide arrangement is a servo control micro slide.
4. The system for near-dry electric discharge machining (EDM) process as claimed in claim 1, a mixture of air and water is used as a dielectric medium in the near-dry electric discharge machining (EDM) process.
5. The system for near-dry electric discharge machining (EDM) process as claimed in claim 1, the system further comprises a DC Power supply, an Air Compressor and a water supply unit.

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